



H2X[®]

FITNESS SWIM SPAS

WATER TO THE EXTREME



MASTERSPAS[®]





REFINED RELAXATION, FLEXIBLE FITNESS

Discover how effortless it can be to prioritize your well-being. With an H2X Fitness Swim Spa, you can swim, jog, and exercise against a smooth, adjustable current — all in the comfort and privacy of your backyard. Designed for year-round use, each model combines performance and purpose, giving you space to train, recover, and recharge without the maintenance of a traditional pool.

MOVE BETTER

An H2X Swim Spa invites movement that meets you where you are — from laps and resistance walking to rowing and aquatic fitness.

FEEL BETTER

Powerful therapy jets and warm water create a place of restoration, easing tension, and encouraging recovery.

LIVE BETTER

Find balance between health, home, and family. With H2X, you can own your wellness — and every moment that comes with it.

ENERGY IN MOTION

SWIM AND EXERCISE WITH CONVENIENCE

An H2X Swim Spa gives you the freedom to enjoy effective, low-impact workouts — without the frustration of a fitness center. Once in the water, you'll find that H2X models have a large, flat floor with no hidden obstacles, making it the ideal choice for a variety of fitness activities. With the jets off, you can experience the benefits of resistance training and range-of-motion exercises. Water buoyancy naturally makes exercising easier on the joints and this approach offers a total mind and body workout that is effective, yet gentle.



Continuous Swimming

An adjustable jet system creates a smooth, consistent current that lets you swim continuously — without stopping or turning. Swim or jog in place as the water provides steady resistance. Easily adjust the speed settings to control the intensity of your workout. From first-time swimmers to competitive triathletes, everyone can enjoy an experience that closely mimics open-water swimming.



Fitness

Water supports and moves with you, creating a feeling of weightlessness that eases pressure on your joints. Its natural resistance challenges your muscles while improving flexibility and strength — a workout that feels as good as it is effective. From gentle exercise to focused training, every fitness level can benefit from time in an H2X Swim Spa.



Training

An H2X Swim Spa allows you to train year-round in an environment where you control the resistance and water temperature. Whether you are a first-time triathlete or a seasoned marathoner, you can progress to higher-level training without additional stress.





RESTORE, RELAX, RENEW

THERAPY

Life can be busy, but it should not get in the way of taking time for yourself. An H2X Swim Spa provides a calming retreat where you can find relief from muscle aches and achieve peace of mind. Experience the best of hydrotherapy with adjustable temperature controls and thoughtful jet placement.



Xtreme Therapy™ Cove

A specialized grouping of powerful jets designed to deliver a complete therapeutic massage for your lower back, hips, thighs, and calves. Available on select models.



Master Blaster® Foot Therapy System

Dual jet clusters powered by a dedicated pump deliver up to 200 gallons per minute for a customizable foot massage — intense or gentle with a turn of the diverter. Available on select models.



StressRelief Neck and Shoulder Seat™

Our exclusive reverse-molded neck and shoulder seat features a ledge with specially designed jets that are positioned downward, putting your neck and shoulders under the jets for the ultimate tension-relieving massage. Available on most models.



Master Force™ Bio-Magnetic Therapy System

Magnetic therapy has been used for centuries to relieve pain, improve circulation, reduce swelling, and alleviate stiffness. Now, you can get those benefits in the comfort of a swim spa. We strategically place magnets behind the StressRelief Neck and Shoulder Seat to address pressure points throughout your body.

PERFORMANCE, SHAPED BY PURPOSE

Movement looks different for everyone. H2X Fitness Swim Spas are engineered with advanced jet technology and flexible performance options. With three distinct systems, you can choose the experience that supports how you want to move, train, and feel.



Challenger Series

Features a smooth, powerful current that challenges every stroke. From endurance training to recovery, Challenger Swim Spas give athletes and fitness enthusiasts total control and unmatched performance in a sleek, high-powered design.

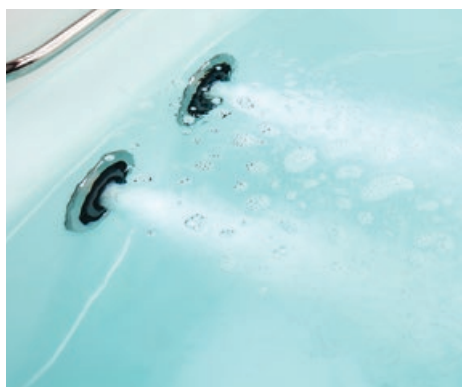
- Velocity Injector Plate (VIP) Technology™ to reduce turbulence and increase water volume.
- AquaSpeed VSP™ system — for precise flow control to customize each workout.
- Six airless jets for smoother swimming



Trainer Series

Provides a consistent, energizing current for swimming, water jogging, and resistance training. Built-in hydrotherapy jets, the Xtreme Therapy Cove, and adjustable water temperature make it ideal for fitness and recovery. This versatile swim spa delivers space for exercise, relaxation, and family fun, all while maximizing comfort and performance.

- Velocity Injector Plate (VIP) Technology
- Dual-speed system
- Four air-injected swim jets



Therapool Series

Offers gentle yet effective water flow for fitness, therapy, and relaxation. Ergonomic seating, massaging jets, and temperatures up to 99°F create a soothing environment to relieve tension, improve flexibility, and stay active. Compact and efficient, the Therapool Series provides a balanced mix of wellness and recreation in one spa.

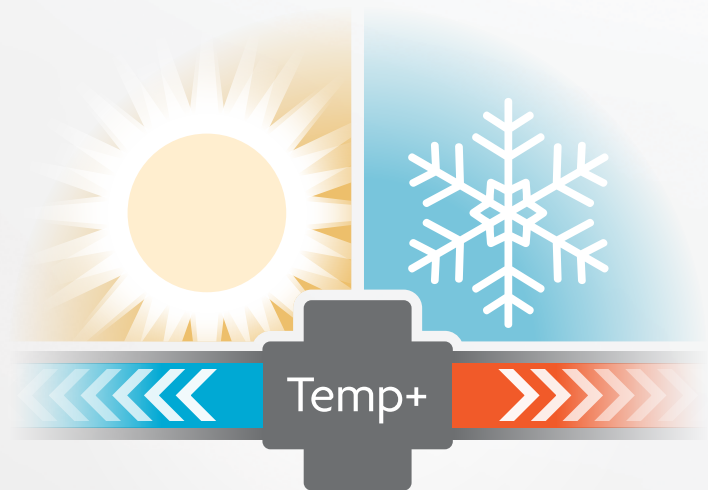
- Two flow Stream jets





CONVENIENT, CLEAN, COMFORTABLE

EcoPur® Charge Master Core Technology is MasterSpas' proprietary filtration system that creates the foundation for clean, healthy spa water. The EcoPur Charge filter combines traditional filtration with mineral-based purification, using the same multi-stage techniques as nature. A unique blend of copper and zinc eliminates most microorganisms and reduces heavy metals, leaving water that's sparkling clean, softer, and free of harsh chemical smells.



TEMP+ CONTROL SWIM SPAS

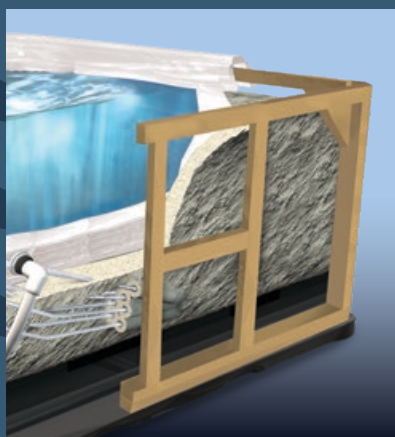
Refreshingly cool, refreshingly efficient. Temp+ Control keeps your swim spa water comfortable in every season. On hot summer days, it cools the water for a welcome break from the heat. Fully integrated into the spa's plumbing and software, the advanced heat pump maintains your ideal temperature while reducing energy use and lowering operating costs.

SMARTER DESIGN, GREATER EFFICIENCY

Worrying about utility bills does not help relaxation. That's why H2X Swim Spas are built to keep the heat inside. The main component of MasterSpas' energy-efficient design is our superior insulation. Most other companies use urethane spray foams, which can break down and lose their insulating properties over time. We only use high-density foam that lasts the lifetime of your swim spa. It locks in heat while keeping out cold and moisture, making for a consistent water temperature — even in the winter. The result is a comfortable spa experience in all climates that comes at a significant savings to you.

PREMIUM INSULATION BENEFITS:

- Prevents heat loss
- Resists mold & mildew
- Reduces vibrations & noise
- Produces no ozone off-gassing
- Meets the most stringent energy standards



All-Encompassing Thermal Barrier

Our foam insulation expands to 100 times its volume in seconds, filling every crevice to tightly seal all areas under your swim spa's shell.



Safer for the Planet & You

Our environmentally friendly foam produces no harmful gases.



Custom Covers for a Better Fit

A well-fitted cover* acts as an insulating barrier between the water and air, helping to retain heat and improve energy efficiency. MasterSpas covers feature a thick, tapered foam core and are precision-engineered to fit each model, ensuring optimal performance and durability.

*Shown with optional Axis® Cover System

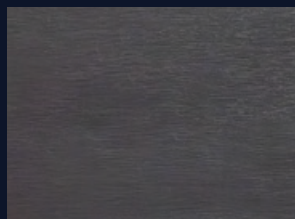
COLOR OPTIONS

Create a backyard masterpiece that reflects your personal style. Our DuraMaster Premium™ skirting is crafted from a high-impact polymer designed to withstand the harshest weather while retaining its rich, premium look. Best of all, your investment is completely protected—our skirting comes with a lifetime warranty.

Skirting Colors



DARK WALNUT

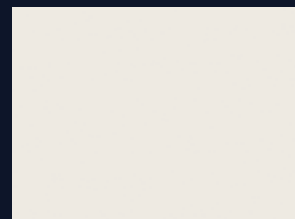


GRAPHITE GREY

Shell Colors



STERLING SILVER MARBLE



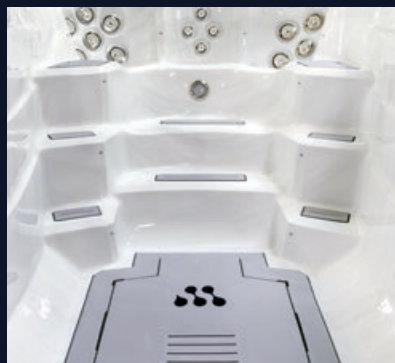
WHITE

PREMIUM OPTIONS



Mast3rPur™ Water Management System

A synergistic blend of three proven natural water sanitizers combine to make a dramatically more effective chemical reaction known as Advanced Oxidation Process. This results in clean, clear, fresh-smelling, and silkier water. The Mast3rPur system includes the QuietFlo circulation pump. Available on most models.



Nonslip, Comfort Floor System

Continuing our trend to make the best even better, we've raised the bar with the Nonslip, Comfort Floor System. This system provides better grip, traction, and comfort on both the steps and floor of the swim spa, making our swim spas as safe and easy as possible to use while getting in, out or exercising. Optional on Therapool models.



Fusion Air Sound System

Our built-in spa stereo gives you immersive sound thanks to topside speakers and a powerful subwoofer. You can easily connect to any audio source using Bluetooth and control it with a wireless Bluetooth remote.



Challenger 21D

DIMENSIONS

257" × 94" × 60"
653 cm × 239 cm × 153 cm

WEIGHT (DRY/FULL)

3,735 lbs / 34,045 lbs
1,695 kg / 15,443 kg

JETS	GALLONS
53	1,840 6,966 L



Challenger 19D Max

DIMENSIONS

231" × 94" × 60"
587 cm × 239 cm × 153 cm

WEIGHT (DRY/FULL)

3,335 lbs / 24,325 lbs
1,513 kg / 11,034 kg

JETS	GALLONS
47	2,360 8,934 L



Challenger 15D Temp+

DIMENSIONS

180" × 94" × 60"
458 cm × 239 cm × 153 cm

WEIGHT (DRY/FULL)

2,820 lbs / 17,465 lbs
1,280 kg / 7,923 kg

JETS	GALLONS
47	1,600 6,057 L



Challenger 15D

DIMENSIONS

180" × 94" × 60"
458 cm × 239 cm × 153 cm

WEIGHT (DRY/FULL)

2,515 lbs / 17,165 lbs
1,141 kg / 7,787 kg

JETS	GALLONS
47	1,600 6,057 L



Trainer 21D

DIMENSIONS

257" × 94" × 60"
653 cm × 239 cm × 153 cm

WEIGHT (DRY/FULL)

3,605 lbs / 33,915 lbs
1,636 kg / 15,384 kg

JETS	GALLONS
51	1,840 6,966 L



Trainer 21

DIMENSIONS

257" × 94" × 51"
653 cm × 239 cm × 130 cm

WEIGHT (DRY/FULL)

3,400 lbs / 30,375 lbs
1,543 kg / 13,779 kg

JETS	GALLONS
51	1,640 6,209 L



Trainer 19D Max

DIMENSIONS

231" × 94" × 60"
587 cm × 239 cm × 153 cm

WEIGHT (DRY/FULL)

3,245 lbs / 24,235 lbs
1,472 kg / 10,993 kg

JETS	GALLONS
45	2,360 8,934 L



BEAUTIFUL INSIDE AND OUT

Soft exterior lighting brings the cabinet's modern design to life. The illuminated MasterSpas logo remains lit as a signature that the swim spa is ready and waiting, while a subtle light bar activates at night to highlight the refined design. Available on 60" deep Challenger and Trainer models.



Trainer 15D Temp+



DIMENSIONS

180" × 94" × 60"
458 cm × 239 cm × 153 cm

WEIGHT (DRY/FULL)

2,730 lbs / 17,375 lbs
1,239 kg / 7,882 kg

JETS	GALLONS
45	1,600 6,057 L



Trainer 15D

DIMENSIONS

180" × 94" × 60"
458 cm × 239 cm × 153 cm

WEIGHT (DRY/FULL)

2,430 lbs / 17,075 lbs
1,103 kg / 7,746 kg

JETS	GALLONS
45	1,600 6,057 L



Trainer 15

DIMENSIONS

180" × 94" × 51"
458 cm × 239 cm × 130 cm

WEIGHT (DRY/FULL)

2,310 lbs / 15,205 lbs
1,048 kg / 6,897 kg

JETS	GALLONS
45	1,390 5,262 L



Trainer 12

DIMENSIONS

144" × 94" × 51"
366 cm × 239 cm × 130 cm

WEIGHT (DRY/FULL)

1,940 lbs / 11,215 lbs
880 kg / 5,088 kg

JETS	GALLONS
45	1,000 3,786 L



Therapool 15

DIMENSIONS

180" × 90" × 51"
458 cm × 229 cm × 130 cm

WEIGHT (DRY/FULL)

2,070 lbs / 16,415 lbs
939 kg / 7,446 kg

JETS	GALLONS
28	1,630 6,171 L



Therapool 13

DIMENSIONS

156" × 90" × 48"
397 cm × 229 cm × 122 cm

WEIGHT (DRY/FULL)

1,785 lbs / 13,205 lbs
810 kg / 5,990 kg

JETS	GALLONS
28	1,280 4,846 L



Therapool D

DIMENSIONS

132" × 94" × 60"
336 cm × 239 cm × 153 cm

WEIGHT (DRY/FULL)

1,720 lbs / 11,945 lbs
781 kg / 5,419 kg

JETS	GALLONS
54	1,070 4,051 L



Therapool SE

DIMENSIONS

132" × 94" × 51"
336 cm × 239 cm × 130 cm

WEIGHT (DRY/FULL)

1,410 lbs / 10,475 lbs
640 kg / 4,752 kg

JETS	GALLONS
21	930 3,521 L

	CHALLENGER SERIES				TRAINER SERIES	
H2X MODEL	21D	19D MAX	15D TEMP+ CONTROL	15D	21D	21
FEATURES & OPTIONS	SUN LOUNGE				SUN LOUNGE	SUN LOUNGE
StressRelief Neck and Shoulder Seat™	S	S	S	S	S	S
Master Force™ Bio-Magnetic Therapy	S	S	S	S	S	S
Master Blaster® Foot Massage Therapy	S	X	X	X	S	S
Xtreme Therapy™ Cove	S	S	S	S	S	S
EcoPur® Charge + Ozone	S	S	X	S	S	S
LED Lighting (illuminates waterline)	S	S	S	S	S	S
Deluxe Quad-Fold Cover	S	S	S	S	S	S
Wi-Fi Module	S	S	S	S	S	S
Nonslip, Comfort Floor System	S	S	S	S	S	S
H2Xercise™ Fitness System	S	S	S	S	S	S
AquaSpeed VSP™ Propulsion System	S	S	S	S	X	X
Velocity Injector Plate (VIP) Technology™	6 Airless Jets	6 Airless Jets	6 Airless Jets	6 Airless Jets	4 Air Injected Jets	4 Air Injected Jets
Flow Stream	X	X	X	X	X	X
Mast3rPur™ Water Management System	O	O	S	O	O	O
Fusion Air Sound System	O	O	O	O	O	O
ACCESSORIES						
Axis® Cover System	O	O	O	O	O	O
Hybrid Cover	O	X	X	X	O	O
Axis® Cover Shelf	O	O	O	O	O	O
Hydraulic Cover Lift	O	O	O	O	O	O
Manual Cover Lift	O	O	O	O	O	O
Heat Pump	O	O	O	O	O	O
Premium Spa Step	O	O	O	O	O	O
Bluetooth Speaker	O	O	O	O	O	O
Water Feature	8	5	5	5	8	8
Pumps	5	3	3	3	4	4
Power Requirements	240 V 100 Amp	240 V 50 Amp	240 V 50 Amp	240 V 50 Amp	240 V 100 Amp	240 V 100 Amp
Listing Number	9972	9969	9974	9915	9971	9970

					THERAPOOL SERIES			
19D MAX	15D TEMP+ CONTROL	15D	15	12	15	13	D	SE
								
								
								
								
4 Air Injected Jets	4 Air Injected Jets	4 Air Injected Jets	4 Air Injected Jets	4 Air Injected Jets				
					2 Air Injected Jets	2 Air Injected Jets	2 Air Injected Jets	2 Air Injected Jets

S STANDARD

0 OPTIONAL

(X) NOT AVAILABLE



RELAX. IT'S MASTERSPAS.

For over 30 years, MasterSpas has been helping people create customized sanctuaries. We've crafted lines of hot tubs and swim spas that aren't just backyard soakers, but places for families to come together, friends to connect and individuals to relax and recharge. We're at the forefront of the industry, pushing spa technology and design so that it's more comfortable, beautiful and efficient. Our goal is for each customer to find respite with our products — however that looks for them. So whether you want a place to unwind, a healthy daily ritual or a communal gathering spot, MasterSpas has the solution.



Rooted in American Craftsmanship

Since our beginning, MasterSpas has been committed to manufacturing in the USA. All our spas are made and assembled in America with domestic and foreign components. We are a fixture in our community, employing hundreds of workers at our state-of-the-art 614,000 SF manufacturing facility in Fort Wayne, Indiana. And, we're proud to say that MasterSpas is the largest swim spa manufacturer in the world and the largest manufacturer of hot tubs built in the USA.

MASTERSPAS CARES

Helping others live a better life isn't just why we make the products we do — it's part of our value system. We began MasterSpas Cares as a way for us to give back and support others toward a better tomorrow. Through corporate donations and matches, dealer contributions and sales promotions, we're able to help the following wonderful charitable organizations that focus on worthy causes and people.



Leads the way the world understands, treats and defeats childhood cancer and other life-threatening diseases



Provides housing for injured veterans and first responders, as well as the families of those killed in the line of duty



Improves the quality of life for people living with lupus through research, advocacy and support



Funds research to find a cure for breast cancer and improve therapies for the most difficult-to-treat types of the disease



Promotes healthy active lives, water safety, and mental wellness, especially for children, by expanding access to swimming through the Boys and Girls Club of America and Special Olympics International



Searches for a cure for Parkinson's disease and ensures the development of improved treatments for the neurological disorder



MasterSpas reserves the right to change product specifications or features without notice. MasterSpas is a manufacturer of swim spas and related products and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent businessperson or company and not an employee or agent of MasterSpas, LLC. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty. NOTICE: Although in some brochure photos the warning signage has been removed (for photographic purposes only) or is not visible, such warning signage should not be removed from the units at any time. REMINDER: Never allow anyone to dive into a swim spa. Always enter feet first. All photographs are registered copyrights of MasterSpas, LLC. MasterSpas, H2X, EcoPur, Master Blaster, and Axis are registered trademarks of MasterSpas, LLC. Patents: MasterSpas.com/patents

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